

# HSS Drills Overview

	Tool type	Material   Coating	Point angle	Diameter in mm DC			WNT \ Performance
<b>Drills with Morse taper</b>							
<b>3xD</b>							
	WT	HSS-E vap.	130°	10-30			31
<b>5xD</b>							
	N	HSS vap.	118°	10-60			32
	WTL	HSS-E F-nit	130°	10-27			32
<b>10xD</b>							
	N	HSS vap.	118°	10-50			33
	WTL	HSS-E F-nit	130°	10-26			33
<b>above 10xD</b>							
	WTL	HSS Series 1	130°	10-30			34
	WTL	HSS Series 2	130°	10-30			34
<b>Core drills</b>							
	N	HSS vap.	120°	10-30			40 3 flute
<b>Stepped drills</b>							
	SB	HSS vap.	118°	5,5-22			43 Countersinking angle 180°