

HSS Drills Overview

Tool type	Material Coating	Point angle	Diameter in mm DC	Material compatibility	Coating
					<input type="checkbox"/> coated <input type="checkbox"/> uncoated

NC Spot Drill

	NC-A	HSS	90°	3-20		<input type="checkbox"/> 35-37
	NC-A	HSS TiN	90°	3-20		<input checked="" type="checkbox"/> 35+36
	NC-A	HSS	120°	3-20		<input type="checkbox"/> 35+36
	NC-A	HSS TiN	120°	3-20		<input checked="" type="checkbox"/> 35+36

Centre drills

	ZB	HSS	118°	0,5-6,3		DIN 333 - Form A/B/R	<input type="checkbox"/> 37-39
	ZB	HSS TiN	118°	0,5-6,3		DIN 333 - Form A	<input checked="" type="checkbox"/> 38
	ZB	HSS-E	118°	0,5-6,3		DIN 333 - Form A	<input type="checkbox"/> 38

Core drills

	N	HSS	120°	3,8-12		3 flute	<input type="checkbox"/> 40
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Stepped drills

	SB	HSS vap.	118°	2,5-10,2		Countersinking angle 90°	<input checked="" type="checkbox"/> 41
	SB	HSS	118°	2,5-10,2		Countersinking angle 90°	<input type="checkbox"/> 41
	SB	HSS vap.	118°	3,2-10,5		Countersinking angle 90°	<input checked="" type="checkbox"/> 41
	SB	HSS	118°	3,2-10,5		Countersinking angle 90°	<input type="checkbox"/> 41
	SB	HSS vap.	118°	3,4-11		Countersinking angle 180°	<input checked="" type="checkbox"/> 42
	SB	HSS	118°	3,4-11		Countersinking angle 180°	<input type="checkbox"/> 42
	SB	HSS vap.	118°	3,3-21		Countersinking angle 60°	<input checked="" type="checkbox"/> 44