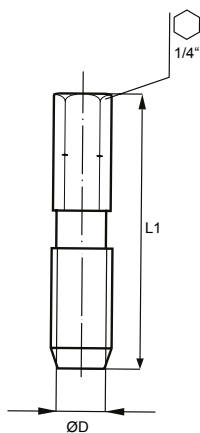


M metric coarse thread / ISO DIN 13

Efficient internal thread cutting with batterypowered screwdriver (min. 7,5 Volt).

Application:

- ⚙ non abrasive material up to 900 N/mm unalloyed and low alloyed steel



Bit-Taps

Form D for through holes and blind holes



through holes & blind holes up to 2 x D



Chip removal (like picture)



Form D straight flutes



material: HSSG



ISO2/6H



to 800 N/mm² 22,2 HRC



4-5 threads



outside cooling and lubrication



M	D1	L1	L2	Hex	Image	No.	€
M 3 x 0,5	3,0	33	11	1/4"		111201001	3,79
M 3,5 x 0,6	3,5	34	10	1/4"		111201002	5,16
M 4 x 0,7	4,0	35	12	1/4"		111201003	3,79
M 4,5 x 0,75	4,5	35	12	1/4"		111201004	5,16
M 5 x 0,8	5,0	36	15	1/4"		111201005	4,84
M 5,5 x 0,9	5,5	35	15	1/4"		111201006	5,89
M 6 x 1,0	6,0	39	18	1/4"		111201007	4,84
M 7 x 1,0	7,0	38	16	1/4"		111201008	6,42
M 8 x 1,25	8,0	40	19	1/4"		111201009	6,84
M 9 x 1,25	9,0	41	18	1/4"		111201010	9,89
M 10 x 1,5	10,0	41	21	1/4"		111201011	8,11

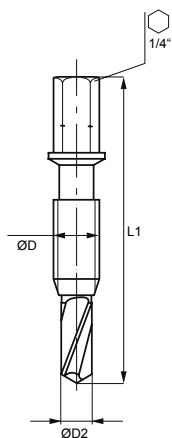
M metric coarse thread / ISO DIN 13

Efficient internal thread cutting with batterypowered screwdriver (min. 7,5 Volt).

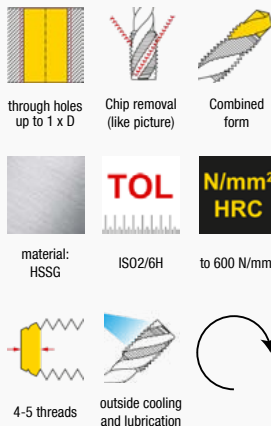
Core hole drilling and thread tapping in one fluent process.

Application:

- ⚙ non abrasive material up to 600 N/mm² unalloyed and low alloyed steel



Kombi-Bit-Taps for through holes



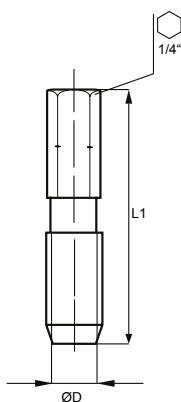
M	D1	D2	L1	Hex	No.	€
M 3 x 0,5	3,0	2,5	36	1/4"	111301001	7,16
M 4 x 0,7	4,0	3,3	39	1/4"	111301002	7,16
M 5 x 0,8	5,0	4,2	41	1/4"	111301003	7,16
M 6 x 1,0	6,0	5,0	44	1/4"	111301004	7,16
M 8 x 1,25	8,0	6,8	50	1/4"	111301005	9,89
M 10 x 1,5	10,0	8,5	59	1/4"	111301006	11,89

MF Metric fine thread / ISO DIN 13

Efficient internal thread cutting with battery-powered screwdriver (min. 7,5 Volt).

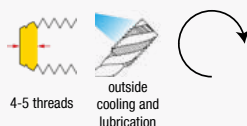
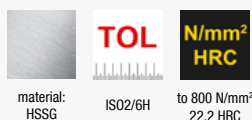
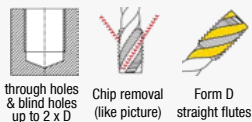
Application:

non abrasive material up to 900 N/mm² unalloyed and low alloyed steel



Bit-Taps

Form D for through holes and blind holes



MF	D1	L1	L2	1/4"	No.	€
MF 3 x 0,35	3,0	33,0	11	1/4"	121201001	*
MF 3,5 x 0,35	3,5	33,5	10	1/4"	121201002	*
MF 4 x 0,35	4,0	35,0	12	1/4"	121201003	*
MF 4 x 0,5	4,0	35,0	12	1/4"	121201004	*
MF 4,5 x 0,5	4,5	35,0	12	1/4"	121201005	*
MF 5 x 0,5	5,0	36,0	15	1/4"	121201006	*
MF 5 x 0,75	5,0	36,0	15	1/4"	121201007	*
MF 5,5 x 0,5	5,5	35,0	15	1/4"	121201008	*
MF 6 x 0,5	6,0	39,0	18	1/4"	121201009	*
MF 6 x 0,75	6,0	39,0	18	1/4"	121201010	*
MF 7 x 0,5	7,0	37,5	16	1/4"	121201011	*
MF 7 x 0,75	7,0	37,5	16	1/4"	121201012	*
MF 8 x 0,5	8,0	40,0	19	1/4"	121201013	*
MF 8 x 0,75	8,0	40,0	19	1/4"	121201014	*
MF 8 x 1	8,0	40,0	19	1/4"	121201015	*
MF 9 x 0,5	9,0	40,5	18	1/4"	121201016	*
MF 9 x 0,75	9,0	40,5	18	1/4"	121201017	*
MF 9 x 1	9,0	40,5	18	1/4"	121201018	*
MF 10 x 0,5	10,0	41,0	21	1/4"	121201019	*
MF 10 x 0,75	10,0	41,0	21	1/4"	121201020	*
MF 10 x 1,0	10,0	41,0	21	1/4"	121201021	*
MF 10 x 1,25	10,0	41,0	21	1/4"	121201022	*

* on request

UNC

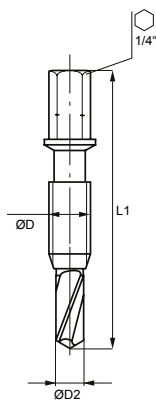
Unified coarse thread / ANSI B1.1

Efficient internal thread cutting with batterypowered screwdriver (min. 7,5 Volt).

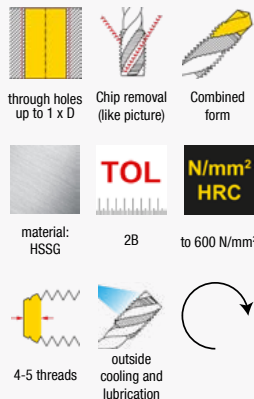
Core hole drilling and thread tapping in one fluent process.

Application:

- ⚙ non abrasive material up to 600 N/mm²
- ⚙ unalloyed and low alloyed steel



Kombi-Bit-Taps for through holes



UNC

	D1	D2	L1		No.	€
UNC No 4 x 40	2,85	2,3	36	1/4"	141301001	*
UNC No 5 x 40	3,18	2,6	36	1/4"	141301002	*
UNC No 6 x 32	3,51	2,9	39	1/4"	141301003	*
UNC No 8 x 32	4,17	3,5	39	1/4"	141301004	*
UNC No 10 x 24	4,83	3,9	41	1/4"	141301005	*
UNC No 12 x 24	5,49	4,5	41	1/4"	141301006	*
UNC 1/4 x 20	6,35	5,2	44	1/4"	141301007	*
UNC 5/16 x 18	7,94	6,6	50	1/4"	141301008	*
UNC 3/8 x 16	9,53	8,0	59	1/4"	141301009	*

* on request

UNF

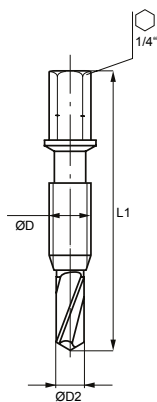
Unified fine thread / ANSI B1.1

Efficient internal thread cutting with batterypowered screwdriver (min. 7,5 Volt).

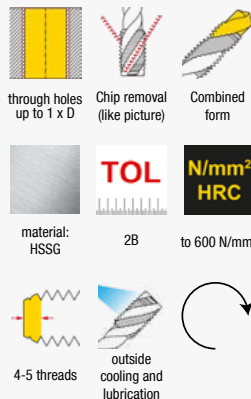
Core hole drilling and thread tapping in one fluent process.

Application:

- ⚙ non abrasive material up to 600 N/mm²
- ⚙ unalloyed and low alloyed steel



Kombi-Bit-Taps for through holes



UNF

	D1	D2	L1		No.	€
UNF No 4 x 48	2,85	2,4	36	1/4"	151301001	*
UNF No 5 x 44	3,18	2,7	36	1/4"	151301002	*
UNF No 6 x 40	3,51	3,0	39	1/4"	151301003	*
UNF No 8 x 36	4,17	3,5	39	1/4"	151301004	*
UNF No 10 x 32	4,83	4,1	41	1/4"	151301005	*
UNF No 12 x 28	5,49	4,7	41	1/4"	151301006	*
UNF 1/4 x 28	6,35	5,5	44	1/4"	151301007	*
UNF 5/16 x 24	7,94	6,9	50	1/4"	151301008	*
UNF 3/8 x 24	9,53	8,5	59	1/4"	151301009	*

* on request